



Industrial Conveyor Specialists

**Installation, Maintenance & Parts Manual
For**

**MODEL 204
Floor to Floor
Slider Bed Conveyor**

For Additional copies of this manual, please visit our website at
www.titanconveyors.com

Go to Info Center, Select the Maintenance Manual Tab
and select the manual for your model conveyor
or click on the link below.

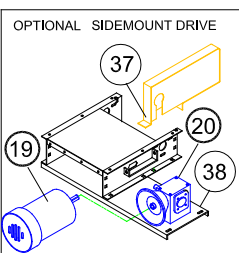
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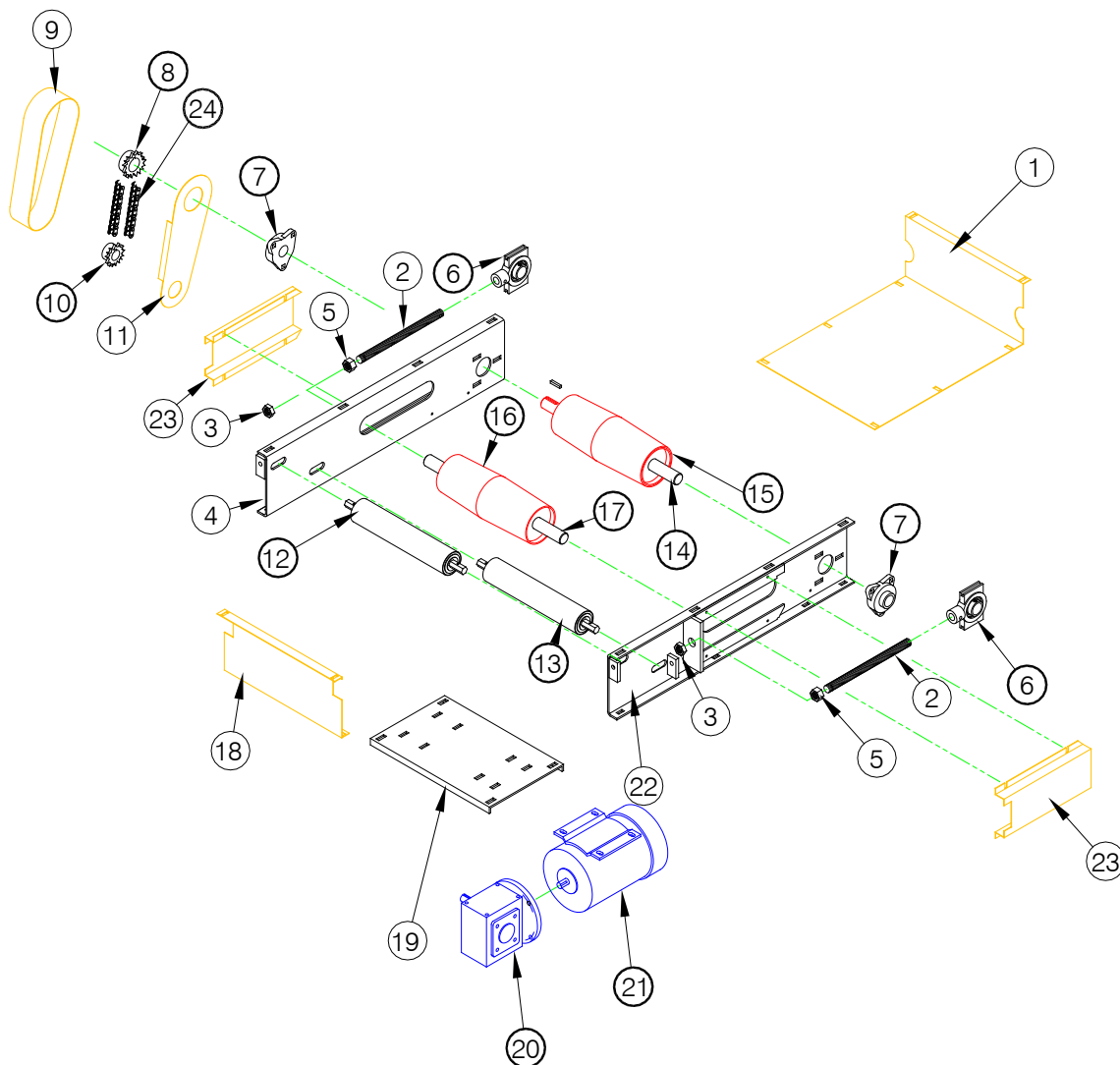
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Serial No.

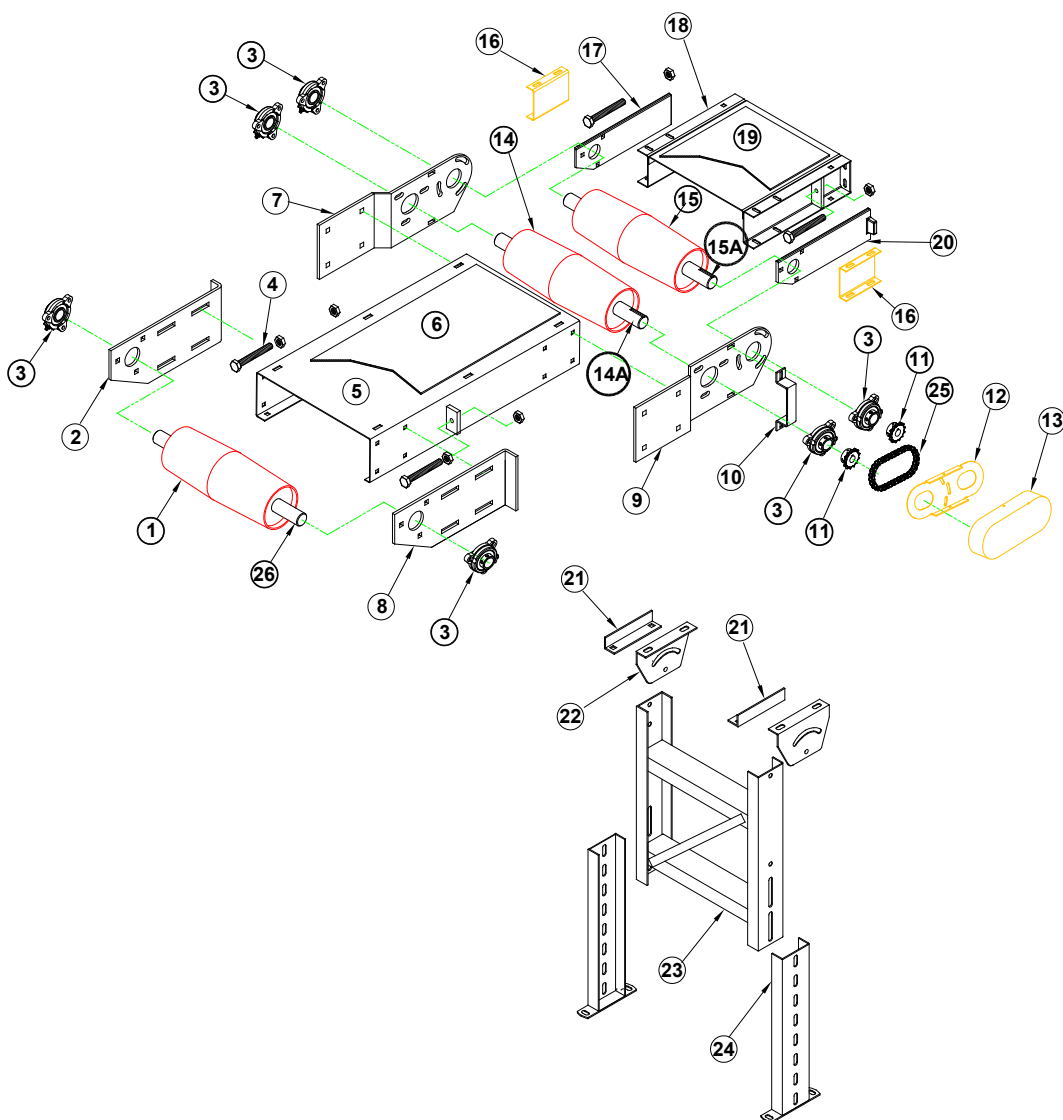


31. UPPER SUPPORT
32. SMILE BRACKET
33. SUPPORT SPLICE ANGLE
34. ●BELT
35. ●RETURN ROLLER
36. RETURN ROLLER BRACKET
37. SIDEMOUNT DRIVE GUARD
38. SIDEMOUNT DRIVE MOTOR BASE
39. GUARD TOP MT. DRIVE
40. GUARD BACK TOP MT. DRIVE
41. TOP MT. DR. ADAPTOR PLATE L/H
42. TOP MT. ADAPTOR PLATE R/H
43. LOWER GUARD TOP MT. DRIVE
44. SIDERAILS
45. ●TAIL PULLEY SHAFT
46. ●DRIVE PULLEY SHAFT
47. ●ROLLER CHAIN



1. LARGE GUARD C.D.& T.U.
2. THREADED ROD
3. HEX JAM NUT
4. C.D.& T.U. PLATE L/H
5. HEX NUT
6. ● TAKE-UP BEARING 1 3/16" DIA.
7. ● BEARING, 3 BOLT FLANGE
8. ● DRIVEN SPROCKET
9. GUARD FRONT
10. ● DRIVE SPROCKET
11. GUARD BACK
12. ● SNUB ROLLER
13. ● SNUB ROLLER
14. ● DRIVE SHAFT
15. ● DRIVE PULLEY
16. ● TAKE-UP PULLEY
17. ● TAKE-UP SHAFT
18. SMALL GUARD C.D.& T.U.
19. MOTOR BASE
20. ● REDUCER
21. ● MOTOR
22. C.D.& T.U. PLATE R/H
23. TAKE-UP GUARD
24. ● ROLLER CHAIN

MODEL 204 POWER FEEDER CONVEYOR



1. **● POWER FEEDER INFEED PULLEY**
2. INFEED TAKE-UP PLATE POWER FEEDER L/H
3. **● 3 BOLT FLANGE BEARING**
4. TAKE-UP BOLT
5. POWER FEEDER FRAME
6. **● POWER FEEDER BELT**
7. POWER FEEDER HEADPLATE L/H
8. INFEED TAKE-UP PLATE POWER FEEDER R/H
9. POWER FEEDER HEADPLATE R/H

10. GUARD BACK BRACKET
11. ● **POWER FEEDER DRIVE SPROCKET**
12. GUARD BACK
13. GUARD FRONT
14. ● **POWER FEEDER DRIVE PULLEY**
- 14A.● **POWER FEEDER DRIVE PULLEY SHAFT**
15. ● **INCLINE INFEED PULLEY**
- 15A.● **INCLINE INFEED PULLEY SHAFT**
16. RETAINER CHANNEL

17. TAKE-UP BAR INCLINE L/H
18. INFEED FRAME
19. ● **BELT**
20. TAKE-UP BAR INCLINE R/H
21. SUPPORT SPLICE ANGLE
22. SMILE BRACKET
23. UPPER SUPPORT
24. LOWER SUPPORT
25. ● **DRIVE CHAIN POWER FEEDER**
26. ● **INFEED PULLEY SHAFT**

• **RECOMMENDED SPARE PARTS TO BE STOCKED AT YOUR LOCATION**